



New Jersey Department of Health and Senior Services

HAZARDOUS SUBSTANCE FACT SHEET

Common Name: **IRON OXIDE (DUST AND FUME)**

CAS Number: 1309-37-1

DOT Number: UN 1376

RTK Substance number: 1036

Date: June 1992

Revision: August 1998

HAZARD SUMMARY

- * **Iron Oxide (Dust and Fume)** can affect you when breathed in.
- * Exposure to **Iron Oxide (Dust and Fume)** can cause metal fume fever. This is a flu-like illness with symptoms of metallic taste, fever and chills, aches, chest tightness and cough.
- * Prolonged or repeated contact can discolor the eyes, causing permanent iron staining.
- * Repeated exposure to **Iron Oxide (Dust and Fume)** can cause changes on the chest x-ray.
- * This Fact Sheet describes the health and safety hazards associated with **Iron Oxide (Ferric Oxide)** as Fe_2O_3 and should not be confused with the chemical properties of *Ferrous Oxide* (FeO).

IDENTIFICATION

Iron Oxide Dust is a reddish-brown solid. **Iron Oxide (Dust and Fume)** is produced when iron containing materials are heated, as in arc welding.

REASON FOR CITATION

- * **Iron Oxide (Dust and Fume)** is on the Hazardous Substance List because it is regulated by OSHA and cited by ACGIH, NIOSH and DOT.
- * Definitions are provided on page 5.

HOW TO DETERMINE IF YOU ARE BEING EXPOSED

The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information and training concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard, 1910.1200, requires private employers to provide similar training and information to their employees.

- * Exposure to hazardous substances should be routinely evaluated. This may include collecting personal and area air samples. You can obtain copies of sampling results from your employer. You have a legal right to this information under OSHA 1910.20.
- * If you think you are experiencing any work-related health problems, see a doctor trained to recognize occupational diseases. Take this Fact Sheet with you.

WORKPLACE EXPOSURE LIMITS

The following exposure limits are for **Iron Oxide (Dust and Fume)** (measured as *Iron*):

OSHA: The legal airborne permissible exposure limit (PEL) is **10 mg/m³** averaged over an 8-hour workshift.

NIOSH: The recommended airborne exposure limit is **5 mg/m³** averaged over a 10-hour workshift.

ACGIH: The recommended airborne exposure limit is **5 mg/m³** averaged over an 8-hour workshift.

WAYS OF REDUCING EXPOSURE

- * Where possible, enclose operations and use local exhaust ventilation at the site of chemical release. If local exhaust ventilation or enclosure is not used, respirators should be worn.
- * Wear protective work clothing.
- * Wash thoroughly at the end of the workshift.
- * Post hazard and warning information in the work area. In addition, as part of an ongoing education and training effort, communicate all information on the health and safety hazards of **Iron Oxide (Dust and Fume)** to potentially exposed workers.

This Fact Sheet is a summary source of information of all potential and most severe health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Metal, metal compounds and alloys are often used in “hot” operations in the workplace. These may include, but are not limited to, welding, brazing, soldering, plating, cutting, and metallizing. At the high temperatures reached in these operations, metals often form metal fumes which have different health effects and exposure standards than the original metal or metal compound and require specialized controls. Your workplace can be evaluated for the presence of particular fumes which may be generated. Consult the appropriate New Jersey Department of Health and Senior Services Hazardous Substance Fact Sheets.

HEALTH HAZARD INFORMATION

Acute Health Effects

The following acute (short-term) health effects may occur immediately or shortly after exposure to **Iron Oxide (Dust and Fume)**:

- * Exposure to **Iron Oxide (Dust and Fume)** can cause metal fume fever. This is a flu-like illness with symptoms of metallic taste, fever and chills, aches, chest tightness and cough.

Chronic Health Effects

The following chronic (long-term) health effects can occur at some time after exposure to **Iron Oxide (Dust and Fume)** and can last for months or years:

Cancer Hazard

- * There is limited evidence of an increase in lung cancer among *iron ore* miners. **Iron Oxide's** role in this increase is unclear at this time.

Reproductive Hazard

- * According to the information presently available to the New Jersey Department of Health and Senior Services, **Iron Oxide (Dust and Fume)** has not been tested for its ability to affect reproduction.

Other Long-Term Effects

- * Prolonged or repeated contact can discolor the eyes, causing permanent iron staining.
- * Repeated exposure to **Iron Oxide (Dust and Fume)**, usually after many years, can cause changes on the chest x-ray.

MEDICAL

Medical Testing

Before beginning employment and at regular times after that, for those with frequent or potentially high exposures, the following is recommended:

- * Lung function tests.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under OSHA 1910.20.

Mixed Exposures

- * Sometimes iron-containing metals also contain metals which scar or damage the lungs, such as *Cobalt, Nickel, Cadmium* or *Chromium*. Inquire about these substances in metals heated in your work area.

WORKPLACE CONTROLS AND PRACTICES

Unless a less toxic chemical can be substituted for a hazardous substance, **ENGINEERING CONTROLS** are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

In evaluating the controls present in your workplace, consider: (1) how hazardous the substance is, (2) how much of the substance is released into the workplace and (3) whether harmful skin or eye contact could occur. Special controls should be in place for highly toxic chemicals or when significant skin, eye, or breathing exposures are possible.

In addition, the following control is recommended:

- * Where possible, automatically pump liquid **Iron Oxide (Dust and Fume)** from drums or other storage containers to process containers.

Good **WORK PRACTICES** can help to reduce hazardous exposures. The following work practices are recommended:

- * Workers whose clothing has been contaminated by **Iron Oxide Dust** should change into clean clothing promptly.
- * Contaminated work clothes should be laundered by individuals who have been informed of the hazards of exposure to **Iron Oxide (Dust and Fume)**.
- * Wash any areas of the body that may have contacted **Iron Oxide Dust** at the end of each workday, whether or not known skin contact has occurred.
- * Do not eat, smoke, or drink where **Iron Oxide (Dust and Fume)** is produced, processed, or stored, since the chemical can be swallowed. Wash hands carefully before eating or smoking.
- * Use a vacuum or a wet method to reduce dust during clean-up. **DO NOT DRY SWEEP.**

PERSONAL PROTECTIVE EQUIPMENT

WORKPLACE CONTROLS ARE BETTER THAN PERSONAL PROTECTIVE EQUIPMENT. However, for some jobs (such as outside work, confined space entry, jobs done only once in a while, or jobs done while workplace controls are being installed), personal protective equipment may be appropriate.

OSHA 1910.132 requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Clothing

- * Avoid skin contact with **Iron Oxide Dust**. Wear protective gloves and clothing. Safety equipment suppliers/manufacturers can provide recommendations on the most protective glove/clothing material for your operation.
- * All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- * Wear dust-proof goggles when working with powders or dust, unless full facepiece respiratory protection is worn.

Respiratory Protection

IMPROPER USE OF RESPIRATORS IS DANGEROUS.

Such equipment should only be used if the employer has a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing and medical exams, as described in OSHA 1910.134.

- * NIOSH has established new testing and certification requirements for negative pressure, air purifying, particulate filter and filtering facepiece respirators. The filter classifications of dust/mist/fume, paint spray or pesticide prefilters, and filters for radon daughters, have been replaced with the N, R, and P series. Each series has three levels of filtering efficiency: 95%, 99%, and 99.9%. Check with your safety equipment supplier or your respirator manufacturer to determine which respirator is appropriate for your facility.
- * If while wearing a filter, cartridge or canister respirator, you can smell, taste, or otherwise detect **Iron Oxide (Dust and Fume)**, or in the case of a full facepiece respirator you experience eye irritation, leave the area immediately. Check to make sure the respirator-to-face seal is still good. If it is, replace the filter, cartridge, or canister. If the seal is no longer good, you may need a new respirator.
- * Be sure to consider all potential exposures in your workplace. You may need a combination of filters, prefilters, cartridges, or canisters to protect against different forms of a chemical (such as vapor and mist) or against a mixture of chemicals.

- * Where the potential for high exposure exists, use a MSHA/NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.
- * Exposure to **2,500 mg/m³** of Iron is immediately dangerous to life and health. If the possibility of exposure above **2,500 mg/m³** exists, use a MSHA/NIOSH approved self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode.

QUESTIONS AND ANSWERS

- Q: If I have acute health effects, will I later get chronic health effects?
- A: Not always. Most chronic (long-term) effects result from repeated exposures to a chemical.
- Q: Can I get long-term effects without ever having short-term effects?
- A: Yes, because long-term effects can occur from repeated exposures to a chemical at levels not high enough to make you immediately sick.
- Q: What are my chances of getting sick when I have been exposed to chemicals?
- A: The likelihood of becoming sick from chemicals is increased as the amount of exposure increases. This is determined by the length of time and the amount of material to which someone is exposed.
- Q: When are higher exposures more likely?
- A: Conditions which increase risk of exposure include dust releasing operations (grinding, mixing, blasting, dumping, etc.), other physical and mechanical processes (heating, pouring, spraying, spills and evaporation from large surface areas such as open containers), and "confined space" exposures (working inside vats, reactors, boilers, small rooms, etc.).
- Q: Is the risk of getting sick higher for workers than for community residents?
- A: Yes. Exposures in the community, except possibly in cases of fires or spills, are usually much lower than those found in the workplace. However, people in the community may be exposed to contaminated water as well as to chemicals in the air over long periods. Because of this, and because of exposure of children or people who are already ill, community exposures may cause health problems.

The following information is available from:

New Jersey Department of Health and Senior Services
Occupational Disease and Injury Services
PO Box 360
Trenton, NJ 08625-0360
(609) 984-1863
(609) 292-5677 (fax)

Web address: <http://www.state.nj.us/health/eoh/odisweb/>

Industrial Hygiene Information

Industrial hygienists are available to answer your questions regarding the control of chemical exposures using exhaust ventilation, special work practices, good housekeeping, good hygiene practices, and personal protective equipment including respirators. In addition, they can help to interpret the results of industrial hygiene survey data.

Medical Evaluation

If you think you are becoming sick because of exposure to chemicals at your workplace, you may call personnel at the Department of Health and Senior Services, Occupational Disease and Injury Services, who can help you find the information you need.

Public Presentations

Presentations and educational programs on occupational health or the Right to Know Act can be organized for labor unions, trade associations and other groups.

Right to Know Information Resources

The Right to Know Infoline (609) 984-2202 can answer questions about the identity and potential health effects of chemicals, list of educational materials in occupational health, references used to prepare the Fact Sheets, preparation of the Right to Know survey, education and training programs, labeling requirements, and general information regarding the Right to Know Act. Violations of the law should be reported to (609) 984-2202.

DEFINITIONS

ACGIH is the American Conference of Governmental Industrial Hygienists. It recommends upper limits (called TLVs) for exposure to workplace chemicals.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is assigned by the Chemical Abstracts Service to identify a specific chemical.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes irreversible damage to human tissue or containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

HHAG is the Human Health Assessment Group of the federal EPA.

IARC is the International Agency for Research on Cancer, a scientific group that classifies chemicals according to their cancer-causing potential.

A **miscible** substance is a liquid or gas that will evenly dissolve in another.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

MSHA is the Mine Safety and Health Administration, the federal agency that regulates mining. It also evaluates and approves respirators.

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NAERG is the North American Emergency Response Guidebook. It was jointly developed by Transport Canada, the United States Department of Transportation and the Secretariat of Communications and Transportation of Mexico. It is a guide for first responders to quickly identify the specific or generic hazards of material involved in a transportation incident, and to protect themselves and the general public during the initial response phase of the incident.

NCI is the National Cancer Institute, a federal agency that determines the cancer-causing potential of chemicals.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the Public Employees Occupational Safety and Health Act, a state law which sets PELs for New Jersey public employees.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

TLV is the Threshold Limit Value, the workplace exposure limit recommended by ACGIH.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.

CAS Number: **1309-37-1**

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|---------------------|--------|------|
| Hazard rating | NJDHSS | NFPA |
| FLAMMABILITY | 0 | - |
| REACTIVITY | 0 | - |
| DOES NOT BURN | | |

- * **Iron Oxide Dust** (*Ferric Oxide* or Fe_2O_3) is not combustible.
- * Extinguish fire using an agent suitable for type of surrounding fire. **Iron Oxide** does not burn.
- * If employees are expected to fight fires, they must be trained and equipped as stated in OSHA 1910.156.

- * Evaluate persons not wearing protective equipment from area of spill until clean-up is complete.
- * Collect powdered material in the most convenient and safe manner and deposit in sealed containers.
- * It may be necessary to contain and dispose of **Iron Oxide** as a HAZARDOUS WASTE. Contact your Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.
- * If employees are required to clean-up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

CHEMTREC: (800) 424-9300
NJDEP HOTLINE: (609) 292-7172

- * Prior to working with **Iron Oxide Dust** you should be trained on its proper handling and storage.
- * **Iron Oxide Dust** must be stored to avoid contact with CALCIUM HYPOCHLORITE since violent reactions occur.
- * **Iron Oxide Dust** is not compatible with ALUMINUM, CESIUM CARBIDE, ETHYLENE OXIDE, or HYDRAZINE.
- * Store in tightly closed containers in a cool, well-ventilated area.

In NJ, POISON INFORMATION 1-800-764-7661

- * Immediately flush with large amounts of water for at least 15 minutes, occasionally lifting upper and lower lids. Seek medical attention.

- * Remove contaminated clothing. Wash contaminated skin with soap and water.

- * Remove the person from exposure.
- * Begin rescue breathing if breathing has stopped and CPR if heart action has stopped.
- * Transfer promptly to a medical facility.

Water Solubility: Insoluble

Iron (III) Oxide

Not intended to be copied and sold for commercial purposes.

PO Box 368, Trenton, NJ 08625-0368
(609) 984-2202